



RECOMMENDED HOLE LAYOUT

- 1 THE NOTED DIMENSIONS APPLY AT THE INTERSECTION OF THE POST AND HOUSING.
- 2 POINT OF MEASUREMENT FOR PLATING THICKNESS
- 3. PARTS TO BE PACKAGED IN TUBES.
- 4 HOUSING: FLAME RETARDANT THERMOPLASTIC, COLOR-BLACK.  
POST: PHOSHOR BRONZE.
- 5 POSTS: .000015 GOLD IN CONTACT AREA, .000100-.000200 MATTE TIN-LEAD ON SOLDER TAIL, ALL OVER .000050 NICKEL.
- 6 POSTS: .000015 GOLD IN CONTACT AREA, .000100-.000200 MATTE TIN ON SOLDER TAIL, ALL OVER .000050 NICKEL.

PLATING	E	D	C	B	A	NO OF POSN	ASSEMBLY PART NUMBER
							147374-1

THIS DRAWING IS A CONTROLLED DOCUMENT.		DIN 15 HAYMAKER 21DEC99		Tyco Electronics Corporation Harrisburg, Pa 17105-3608	
DIMENSIONS: INCHES		TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD J.GESFORD 21DEC99	
0 PLC ± -		1 PLC ± -		NAME HDR ASSY, MOD II, SHROUDED, 4 SIDES, DBL ROW, VERTICAL, .100X.100, WITH .025 SQ POSTS SPECIAL PACKAGING	
1 PLC ± -		2 PLC ± -		APPLICATION SPEC	
2 PLC ± -		3 PLC ± 0.1X(.005)		SIZE CAGE CODE DRAWING NO	
3 PLC ± -		4 PLC ± -		WEIGHT	
4 PLC ± -		ANGLES ± -		A1 00779 C=147374	
MATERIAL 4		FINISH SEE TABLE		CUSTOMER DRAWING	
		SCALE 4:1		SHEET 1 OF 1 REV B	